

## Chemical Plant Utilities In Engineering

least, the author wishes to thank his constantly helpful wife Maggie and his secretary Pat Weimer; the former for her patience, encouragement, and for acting as a sounding-board, and the latter who toiled endlessly, cheerfully, and most competently on the book's preparation. CONTENTS Preface / iii 1. INTRODUCTION / 1 Frequently Used Economic Studies / 2 Basic Economic Subjects / 3 Priorities / 3 Problems / 6 Appendixes / 6 References / 6 2. EQUIPMENT COST ESTIMATING / 8 Manufacturers' Quotations / 8 Estimating Charts / 10 Size Factoring Exponents / 11 Inflation Cost Indexes / 13 Installation Factor / 16 Module Factor / 18 Estimating Accuracy / 19 Estimating Example / 19 References / 21 3. PLANT COST ESTIMATES / 22 Accuracy and Costs of Estimates / 22 Cost Overruns / 25 Plant Cost Estimating Factors / 26 Equipment Installation / 28 Instrumentation / 30 v vi CONTENTS Piping / 30 Insulation / 30 Electrical / 30 Buildings / 32 Environmental Control / 32 Painting, Fire Protection, Safety Miscellaneous / 32 Yard Improvements / 32 Utilities / 32 Land / 33 Construction and Engineering Expense, Contractor's Fee, Contingency / 33 Total Multiplier / 34 Complete Plant Estimating Charts / 34 Cost per Ton of Product / 35 Capital Ratio (Turnover Ratio) / 35 Factoring Exponents / 37 Plant Modifications / 38 Other Components of Total Capital Investment / 38 Off-Site Facilities / 38 Distribution Facilities / 39 Research and Development, Engineering, Licensing / 40 Working Capital / 40

This book presents six visionary essays on the past, present and future of the chemical and process industries, together with a critical commentary. Our world is changing fast and the visions explore the implications for business and academic institutions, and for the professionals working in them. The visions were written and brought together for the 6th World Congress of Chemical Engineering in Melbourne, Australia in September 2001. · Identifies trends in the chemicals business environment and their consequences · Discusses a wide variety of views about business and technology · Describes the impact of newly developing technologies

The Leading Integrated Chemical Process Design Guide: Now with New Problems, New Projects, and More More than ever, effective design is the focal point of sound chemical engineering. Analysis, Synthesis, and Design of Chemical Processes, Third Edition, presents design as a creative process that integrates both the big picture and the small details—and knows which to stress when, and why. Realistic from start to finish, this book moves readers beyond classroom exercises into open-ended, real-world process problem solving. The authors introduce integrated techniques for every facet of the discipline, from finance to operations, new plant design to existing process optimization. This fully updated Third Edition presents entirely new problems at the end of every chapter. It also adds extensive coverage of batch process design, including realistic examples of equipment sizing for batch sequencing; batch scheduling for multi-product plants; improving production via intermediate storage and parallel equipment; and new optimization techniques specifically for batch processes. Coverage includes Conceptualizing and analyzing chemical processes: flow diagrams, tracing, process conditions, and more Chemical process economics: analyzing capital and manufacturing costs, and predicting or assessing profitability Synthesizing and optimizing chemical processing: experience-based principles, BFD/PFD, simulations, and more Analyzing process performance via I/O models, performance curves, and other tools Process troubleshooting and “debottlenecking” Chemical engineering design and society: ethics, professionalism, health, safety, and new “green engineering” techniques Participating successfully in chemical engineering design teams Analysis, Synthesis, and Design of Chemical Processes, Third Edition, draws on nearly 35 years of innovative chemical engineering instruction at West Virginia University. It includes suggested curricula for both single-semester and year-long design courses; case studies and design projects with practical applications; and appendixes with current equipment cost data and preliminary design information for eleven chemical processes—including seven brand new to this edition.

As the chemical process industry is among the most energy demanding sectors, chemical engineers are endeavoring to contribute towards sustainable future. Due to the limitation of fossil fuels, the need for energy independence, as well as the environmental problem of the greenhouse gas effect, there is a large increasing interest in the research and development of chemical processes that require less capital investment and reduced operating costs and lead to high eco-efficiency. The use of heat pumps is a hot topic due to many advantages, such as low energy requirements as well as an increasing number of industrial applications. Therefore, in the current book, authors are focusing on use of heat pumps in the chemical industry, providing an overview of heat pump technology as applied in the chemical process industry, covering both theoretical and practical aspects: working principle, applied thermodynamics, theoretical background, numerical examples and case studies, as well as practical applications. The worked-out examples have been included to instruct students, engineers and process designers about how to design various heat pumps used in the industry. Reader friendly resources namely relevant equations, diagrams, figures and references that reflect the current and upcoming heat pump technologies, will be of great help to all readers from the chemical and petrochemical industry, biorefineries and other related areas.

The most complete guide of its kind, this is the standard handbook for chemical and process engineers. All new material on fluid flow, long pipe, fractionators, separators and accumulators, cooling towers, gas treating, blending, troubleshooting field cases, gas solubility, and density of irregular solids. This substantial addition of material will also include conversion tables and a new appendix, “Shortcut Equipment Design Methods.” This convenient volume helps solve field engineering problems with its hundreds of common sense techniques, shortcuts, and calculations. Here, in a compact, easy-to-use format, are practical tips, handy formulas, correlations, curves, charts, tables, and shortcut methods that will save engineers valuable time and effort. Hundreds of common sense techniques and calculations help users quickly and accurately solve day-to-day design, operations, and equipment problems.

Process Equipment and Plant Design: Principles and Practices takes a holistic approach towards process design in the chemical engineering industry, dealing with the design of individual process equipment and its configuration as a complete functional system. Chapters cover typical heat and mass transfer systems and equipment included in a chemical engineering curriculum, such as heat exchangers, heat exchanger networks, evaporators, distillation, absorption, adsorption, reactors and more. The authors expand on additional topics such as industrial cooling systems, extraction, and topics on process utilities, piping and hydraulics, including instrumentation and safety basics that supplement the equipment design procedure and help to arrive at a complete plant design. The chapters are arranged in sections pertaining to heat and mass transfer processes, reacting systems, plant hydraulics and process vessels, plant auxiliaries, and engineered safety as well as a separate chapter showcasing examples of process design in complete plants. This comprehensive reference bridges the gap between industry and academia, while exploring best practices in design, including relevant theories in process design making this a valuable primer for fresh graduates

and professionals working on design projects in the industry. Serves as a consolidated resource for process and plant design, including process utilities and engineered safety Bridges the gap between industry and academia by including practices in design and summarizing relevant theories Presents design solutions as a complete functional system and not merely the design of major equipment Provides design procedures as pseudo-code/flow-chart, along with practical considerations

Written for those less comfortable with science and mathematics, this text introduces the major chemical engineering topics for non-chemical engineers. With a focus on the practical rather than the theoretical, the reader will obtain a foundation in chemical engineering that can be applied directly to the workplace. By the end of this book, the user will be aware of the major considerations required to safely and efficiently design and operate a chemical processing facility. Simplified accounts of traditional chemical engineering topics are covered in the first two-thirds of the book, and include: materials and energy balances, heat and mass transport, fluid mechanics, reaction engineering, separation processes, process control and process equipment design. The latter part details modern topics, such as biochemical engineering and sustainable development, plus practical topics of safety and process economics, providing the reader with a complete guide. Case studies are included throughout, building a real-world connection. These case studies form a common thread throughout the book, motivating the reader and offering enhanced understanding. Further reading directs those wishing for a deeper appreciation of certain topics. This book is ideal for professionals working with chemical engineers, and decision makers in chemical engineering industries. It will also be suitable for chemical engineering courses where a simplified introductory text is desired.

A Practical Approach to Chemical Engineering for Non-Chemical Engineers is aimed at people who are dealing with chemical engineers or those who are involved in chemical processing plants. The book demystifies complicated chemical engineering concepts through daily life examples and analogies. It contains many illustrations and tables that facilitate quick and in-depth understanding of the concepts handled in the book. By studying this book, practicing engineers (non-chemical), professionals, technicians and other skilled workers will gain a deeper understanding of what chemical engineers say and ask for. The book is also useful for engineering students who plan to get into chemical engineering and want to know more on the topic and any related jargon. Provides numerous graphs, images, sketches, tables, help better understanding of concepts in a visual way Describes complicated chemical engineering concepts by daily life examples and analogies, rather than by formula Includes a virtual tour of an imaginary process plant Explains the majority of units in chemical engineering

This illustrative reference presents a systematic approach to solving design problems by listing the needed equations, calculating degrees-of-freedom, developing calculation procedures to generate process specifications, and sizing equipment. Containing over thirty detailed examples of calculation procedures, the book tabulates numerous easy-to-follow calculation procedures as well as the relationships needed for sizing commonly used equipment. "Chemical Process Engineering" emphasizes the evaluation and selection of equipment by considering its mechanical design and encouraging the selection of standard-size equipment offered by manufacturers to lower costs.

An Applied Guide to Process and Plant Design, 2nd edition, is a guide to process plant design for both students and professional engineers. The book covers plant layout and the use of spreadsheet programs and key drawings produced by professional engineers as aids to design; subjects that are usually learned on the job rather than in education. You will learn how to produce smarter plant design through the use of computer tools, including Excel and AutoCAD, "What If Analysis, statistical tools, and Visual Basic for more complex problems. The book also includes a wealth of selection tables, covering the key aspects of professional plant design which engineering students and early-career engineers tend to find most challenging. Professor Moran draws on over 20 years' experience in process design to create an essential foundational book ideal for those who are new to process design, compliant with both professional practice and the IChemE degree accreditation guidelines. Includes new and expanded content, including illustrative case studies and practical examples Explains how to deliver a process design that meets both business and safety criteria Covers plant layout and the use of spreadsheet programs and key drawings as aids to design Includes a comprehensive set of selection tables, covering aspects of professional plant design which early-career designers find most challenging

A systematic approach to profit optimization utilizing strategic solutions and methodologies for the chemical process industry In the ongoing battle to reduce the cost of production and increase profit margin within the chemical process industry, leaders are searching for new ways to deploy profit optimization strategies. Profit Maximization Techniques For Operating Chemical Plants defines strategic planning and implementation techniques for managers, senior executives, and technical service consultants to help increase profit margins. The book provides in-depth insight and practical tools to help readers find new and unique opportunities to implement profit optimization strategies. From identifying where the large profit improvement projects are to increasing plant capacity and pushing plant operations towards multiple constraints while maintaining continuous improvements—there is a plethora of information to help keep plant operations on budget. The book also includes information on: ? Take away methods and techniques for identifying and exploiting potential areas to improve profit within the plant ? Focus on latest Artificial Intelligence based modeling, knowledge discovery and optimization strategies to maximize profit in running plant. ? Describes procedure to develop advance process monitoring and fault diagnosis in running plant ? Thoughts on engineering design , best practices and monitoring to sustain profit improvements ? Step-by-step guides to identifying, building, and deploying improvement applications For leaders and technologists in the industry who want to maximize profit margins, this text provides basic concepts, guidelines, and step-by-step guides specifically for the chemical plant sector.

Written by more than 40 world renowned authorities in the field, this reference presents information on plant design, significant chemical reactions, and processing operations in industrial use - offering shortcut calculation methods wherever possible.

Exploring methods and techniques to optimize processing energy efficiency in process plants, Energy and Process Optimization for the Process Industries provides a holistic approach that considers optimizing process conditions, changing process flowschemes, modifying equipment internals, and upgrading process technology that has already been

used in a process plant with success. Field tested by numerous operating plants, the book describes technical solutions to reduce energy consumption leading to significant returns on capital and includes an 8-point Guidelines for Success. The book provides managers, chemical and mechanical engineers, and plant operators with methods and tools for continuous energy and process improvements.

Introduction to Process Engineering and Design covers basic principles to design alternate systems, develop process diagrams and select the best alternative to be adopted. Multiple industrial examples provided in the book will enhance the skills of the readers for innovative designs. Salient Features: • Focuses on process design of chemical plants and equipment • State-of-the-art technique of supercritical extraction, reactive distillation, short path distillation discussed • Process Flow-charts are provided throughout the book

Chemical Engineering Design Principles, Practice and Economics of Plant and Process Design Elsevier

Outlines the concepts of chemical engineering so that non-chemical engineers can interface with and understand basic chemical engineering concepts Overviews the difference between laboratory and industrial scale practice of chemistry, consequences of mistakes, and approaches needed to scale a lab reaction process to an operating scale Covers basics of chemical reaction engineering, mass, energy, and fluid energy balances, how economics are scaled, and the nature of various types of flow sheets and how they are developed vs. time of a project Details the basics of fluid flow and transport, how fluid flow is characterized and explains the difference between positive displacement and centrifugal pumps along with their limitations and safety aspects of these differences Reviews the importance and approaches to controlling chemical processes and the safety aspects of controlling chemical processes, Reviews the important chemical engineering design aspects of unit operations including distillation, absorption and stripping, adsorption, evaporation and crystallization, drying and solids handling, polymer manufacture, and the basics of tank and agitation system design

Every oil and gas refinery or petrochemical plant requires sufficient utilities support in order to maintain a successful operation. A comprehensive utilities complex must exist to distribute feedstocks, discharge waste streams, and remains an integrated part of the refinery's infrastructure. Essentials of Oil and Gas Utilities explains these support systems and provides essential information on their essential requirements and process design. This guide includes water treatment plants, condensate recovery plants, high pressure steam boilers, induced draft cooling towers, instrumentation/plant air compressors, and units for a refinery fuel gas and oil systems. In addition, the book offers recommendations for equipment and flow line protection against temperature fluctuations and the proper preparation and storage of strong and dilute caustic solutions. Essentials of Oil and Gas Utilities is a go-to resource for engineers and refinery personnel who must consider utility system design parameters and associated processes for the successful operations of their plants. Discusses gaseous and liquid fuel systems used to provide heat for power generation, steam production and process requirements Provides a design guide for compressed air systems used to provide air to the various points of application in sufficient quantity and quality and with adequate pressure for efficient operation of air tools or other pneumatic devices. Explains the water systems utilized in plant operations which include water treatment systems or raw water and plant water system; cooling water circuits for internal combustion engines, reciprocating compressors, inter-cooling and after-cooling facilities; and "Hot Oil" and "Tempered Water" systems

Process Plant Layout, Second Edition, explains the methodologies used by professional designers to layout process equipment and pipework, plots, plants, sites, and their corresponding environmental features in a safe, economical way. It is supported with tables of separation distances, rules of thumb, and codes of practice and standards. The book includes more than seventy-five case studies on what can go wrong when layout is not properly considered. Sean Moran has thoroughly rewritten and re-illustrated this book to reflect advances in technology and best practices, for example, changes in how designers balance layout density with cost, operability, and safety considerations. The content covers the 'why' underlying process design company guidelines, providing a firm foundation for career growth for process design engineers. It is ideal for process plant designers in contracting, consultancy, and for operating companies at all stages of their careers, and is also of importance for operations and maintenance staff involved with a new build, guiding them through plot plan reviews. Based on interviews with over 200 professional process plant designers Explains multiple plant layout methodologies used by professional process engineers, piping engineers, and process architects Includes advice on how to choose and use the latest CAD tools for plant layout Ensures that all methodologies integrate to comply with worldwide risk management legislation

This comprehensive work shows how to design and develop innovative, optimal and sustainable chemical processes by applying the principles of process systems engineering, leading to integrated sustainable processes with 'green' attributes. Generic systematic methods are employed, supported by intensive use of computer simulation as a powerful tool for mastering the complexity of physical models. New to the second edition are chapters on product design and batch processes with applications in specialty chemicals, process intensification methods for designing compact equipment with high energetic efficiency, plantwide control for managing the key factors affecting the plant dynamics and operation, health, safety and environment issues, as well as sustainability analysis for achieving high environmental performance. All chapters are completely rewritten or have been revised. This new edition is suitable as teaching material for Chemical Process and Product Design courses for graduate MSc students, being compatible with academic requirements world-wide. The inclusion of the newest design methods will be of great value to professional chemical engineers. Systematic approach to developing innovative and sustainable chemical processes Presents generic principles of process simulation for analysis, creation and assessment Emphasis on sustainable development for the future of process industries

This new edition of the most complete handbook for chemical and process engineers incorporates the latest information for engineers and practitioners who depend on it as a working tool. New material explores the recent trends and updates of gas treating and fractionator computer solutions analysis. Substantial additions to this edition include a new section on gasification that reflects the many new trends and techniques in the field and a treatment on compressible fluid flow. This convenient volume provides engineers with hundreds of common sense techniques, shortcuts, and calculations to quickly and accurately solve day-to-day design, operations, and equipment problems. Here, in a compact, easy-to-use format, are practical tips, handy formulas, correlations, curves, charts, tables, and shortcut methods that will save engineers valuable time and effort. \* The standard handbook for chemical and process engineers \* All new material on pinch point analysis on networks of heat exchangers and updates on gas treating in process design and heat transfer \* Hundreds of common sense techniques and calculations

The fourth edition of Ludwig's Applied Process Design for Chemical and Petrochemical Plants, Volume Three is a core reference for chemical, plant, and process engineers and provides an unrivalled reference on methods, process fundamentals, and supporting design data. New to this edition are expanded chapters on heat transfer plus additional chapters focused on the design of shell and tube heat exchangers, double pipe heat exchangers and air coolers. Heat tracer requirements for pipelines and heat loss from insulated pipelines are covered in this new edition, along with batch heating and cooling of process fluids, process integration, and industrial reactors. The book also looks at the troubleshooting of process equipment and corrosion and metallurgy. Assists engineers in rapidly analyzing problems and finding effective

design methods and mechanical specifications Definitive guide to the selection and design of various equipment types, including heat exchanger sizing and compressor sizing, with established design codes Batch heating and cooling of process fluids supported by Excel programs

Part I: Process design -- Introduction to design -- Process flowsheet development -- Utilities and energy efficient design -- Process simulation -- Instrumentation and process control -- Materials of construction -- Capital cost estimating -- Estimating revenues and production costs -- Economic evaluation of projects -- Safety and loss prevention -- General site considerations -- Optimization in design -- Part II: Plant design -- Equipment selection, specification and design -- Design of pressure vessels -- Design of reactors and mixers -- Separation of fluids -- Separation columns (distillation, absorption and extraction) -- Specification and design of solids-handling equipment -- Heat transfer equipment -- Transport and storage of fluids.

"The most complete, up-to-date, problem-solving toolkit for chemical engineers and process designers. Industrial Chemical Process Design, Second Edition provides a step-by-step methodology and 25 downloadable, customizable, needs-specific software applications that offer quick, accurate solutions to complex process design problems. These applications uniquely fill the gaps left by large, very expensive commercial process simulation software packages used to select, size, and design industrial chemical process equipment. Written by a hands-on industry consultant and featuring more than 200 illustrations, this book thoroughly details: Sizing and cost estimating of process unit operation equipment Design and rating of fractionation equipment and three-phase separation equipment Chemical optimization Commercial distillation Packaged plant cost analysis Estimating cost for modular packages Performing operations such as liquid-liquid extraction and gas liquid separation vessel sizing and rating Green engineering New to the Second Edition: Added focus on sustainability with new green engineering coverage: crude oil database; vegetable oils and plant greenhouse production for use in automobile fuels; gasoline and diesel fuel database; greenhouse fuels; water removal treatment in three-phase vessel design New focus on engineering economics Simplified shell/tube design method and improved shell/tube exchanger software improvements Fluid flow coverage includes both single- and two-phase flow and the very desirable addition of complete process engineering of NOx removal and catalytic SCR reactor processes necessary in all electric generator power plants and refinery furnace systems (per mandatory EPA regulations) Coverage of the Fischer-Tropsch process converting natural methane gas to crude oil products, liquids, gasoline, diesel, and jet fuel - all sulfur-free! Includes a plan to decrease reliance on crude oil imports Contains a packaged cost analysis natural gas-to-liquids plant turn-key software program "--

Around the world concerns about cost, efficiency, and safety - employee, product, process and consumer -- have led to changes in the way food plants are planned, constructed and evaluated. From initiation of major capital requests to legal design requirements to project management and plant operations, food engineers and scientists must understand the myriad of requirements and responsibilities of successful food facilities. J. Peter Clark provides that guidance in this complete volume. Included are: A summary of lessons on understanding how management evaluates potential investments and how they can contribute to ultimate shareholder value, and checklists to help accurately estimate capital and operating costs Important, and in some cases unique, features of a food plant including focus on food safety. Addresses not only consumer products, but ingredients for consumer products and the concerns of distribution and flexibility that must be considered. Also considered are the support facilities that are equally essential to the safe production of food An effective approach to understanding production lines and optimizing operations during expansion by briefly introducing Goldratt's Theory of Constraints. The book explores the challenges of construction while maintaining safe and sanitary operations An approach and methodology that can be extended beyond the case studies presented in order to effectively plan development processes and make correct equipment selections Project management and plant operations guidance to assist engineers who find themselves in the role of managing a design or construction process project, or of supervising a portion of a plant. Includes suggestions for effectively troubleshooting an unsatisfactory operation Provides real-world insights including guides for proper project estimation, understanding the role and importance of support facilities, maintaining standards while under construction and other vital considerations Includes checklists and proven approaches to guide the reader through the wide range of necessary planning and implementation steps Considers factors for both new plant construction and expansion of existing plants

This handbook has been prepared as a working reference for the safety officer, the environmental engineer, and the consultant. For the safety officer, this handbook provides detailed guidelines and instructions in preparing Right-to-Know Reporting Audits, establishing programs and training employees on hazard awareness, and developing and implementing emergency response programs in the workplace and at off-site operations. For the environmental engineer, this handbook provides extensive technical data on toxic chemical properties and detailed instructional aid on how to properly prepare toxic chemical release inventory reporting. For the environmental consultant, an extensive overview of corrective action technologies is provided.

"Written by engineers for engineers (with over 150 International Editorial Advisory Board members), this highly lauded resource provides up-to-the-minute information on the chemical processes, methods, practices, products, and standards in the chemical, and related, industries. "

A unique text covering basic and advanced concepts of optimization theory and methods for process systems engineers. With examples illustrating key concepts and algorithms, and exercises involving theoretical derivations, numerical problems and modeling systems, it is ideal for single-semester, graduate courses in process systems engineering.

The first guide to compile current research and frontline developments in the science of process intensification (PI), Re-Engineering the Chemical Processing Plant illustrates the design, integration, and application of PI principles and structures for the development and optimization of chemical and industrial plants. This volume updates professionals on emerging PI equipment and methodologies to promote technological advances and operational efficacy in chemical, biochemical, and engineering environments and presents clear examples illustrating the implementation and application of specific process-intensifying equipment and methods in various commercial arenas.

This new edition follows the original format, which combines a detailed case study - the production of phthalic anhydride - with practical advice and comprehensive background information. Guiding the reader through all major aspects of a chemical engineering design, the text includes both the initial technical and economic feasibility study as well as the detailed design stages. Each aspect of the design is illustrated with material from an award-winning student design project. The book embodies the "learning by doing" approach to design. The student is directed to appropriate information sources and is encouraged to make decisions at each stage of the design process rather than simply following a design method. Thoroughly revised, updated, and expanded, the accompanying text includes developments in important areas and many new references.

This is a unique book with nearly 1000 problems and 50 case studies on open-ended problems in every key topic in

chemical engineering that helps to better prepare chemical engineers for the future. The term "open-ended problem" basically describes an approach to the solution of a problem and/or situation for which there is not a unique solution. The Introduction to the general subject of open-ended problems is followed by 22 chapters, each of which addresses a traditional chemical engineering or chemical engineering-related topic. Each of these chapters contain a brief overview of the subject matter of concern, e.g., thermodynamics, which is followed by sample open-ended problems that have been solved (by the authors) employing one of the many possible approaches to the solutions. This is then followed by approximately 40-45 open-ended problems with no solutions (although many of the authors' solutions are available for those who adopt the book for classroom or training purposes). A reference section is included with the chapter's contents. Term projects, comprised of 12 additional chapter topics, complement the presentation. This book provides academic, industrial, and research personnel with the material that covers the principles and applications of open-ended chemical engineering problems in a thorough and clear manner. Upon completion of the text, the reader should have acquired not only a working knowledge of the principles of chemical engineering, but also (and more importantly) experience in solving open-ended problems. What many educators have learned is that the applications and implications of open-ended problems are not only changing professions, but also are moving so fast that many have not yet grasped their tremendous impact. The book drives home that the open-ended approach will revolutionize the way chemical engineers will need to operate in the future.

This handbook on the commissioning of all process plants, large and small, has been fully updated and expanded. The aim of the text is to provide the non-specialist with advice on how to set about the problem of commissioning either a new plant or a modification. Some aspects of decommissioning are also included. The section on legislation has been expanded and updated to cover all areas of safety, health and environment.

The aim of this book is to provide all those involved in designing and running adsorption processes with a guide to adsorption technology and design.

Comprehensive and practical guide to the selection and design of a wide range of chemical process equipment. Emphasis is placed on real-world process design and performance of equipment. Provides examples of successful applications, with numerous drawings, graphs, and tables to show the functioning and performance of the equipment. Equipment rating forms and manufacturers' questionnaires are collected to illustrate the data essential to process design. Includes a chapter on equipment cost and addresses economic concerns. \* Practical guide to the selection and design of a wide range of chemical process equipment. Examples of successful, real-world applications are provided. \* Fully revised and updated with valuable shortcut methods, rules of thumb, and equipment rating forms and manufacturers' questionnaires have been collected to demonstrate the design process. Many line drawings, graphs, and tables illustrate performance data. \* Chapter 19 has been expanded to cover new information on membrane separation. Approximately 100 worked examples are included. End of chapter references also are provided.

Research and development in thermal engineering for power systems are of significant importance to many scientists who are engaged in research and design work in power-related industries and laboratories. This book focuses on variety of research areas including Components of Compressor and Turbines that are used for both electric power systems and aero engines, Fuel Cells, Energy Conversion, and Energy Reuse and Recycling Systems. To be competitive in today's market, power systems need to reduce the operating costs, increase capacity factors and deal with many other tough issues. Heat Transfer and fluid flow issues are of great significance and it is likely that a state-of-the-art edited book with reference to power systems will make a contribution for design and R&D engineers and the development towards sustainable energy systems.

A compilation of the calculation procedures needed every day on the job by chemical engineers. Tables of Contents: Physical and Chemical Properties; Stoichiometry; Phase Equilibrium; Chemical-Reaction Equilibrium; Reaction Kinetics and Reactor Design; Flow of Fluids and Solids; Heat Transfer; Distillation; Extraction and Leaching; Crystallization; Filtration; Liquid Agitation; Size Reduction; Drying; Evaporation; Environmental Engineering in the Plant. Illustrations. Index.

Written by a highly regarded author with industrial and academic experience, this new edition of an established bestselling book provides practical guidance for students, researchers, and those in chemical engineering. The book includes a new section on sustainable energy, with sections on carbon capture and sequestration, as a result of increasing environmental awareness; and a companion website that includes problems, worked solutions, and Excel spreadsheets to enable students to carry out complex calculations.

The supply of utilities - compressed air, inert gases, water, heat and cooling - are essential to processing operations and their security. This book provides both an aide-memoire for experienced engineers and an introduction to the design, operation and maintenance of utility systems.

Pinch analysis and related techniques are the key to design of inherently energy-efficient plants. This book shows engineers how to understand and optimize energy use in their processes, whether large or small. Energy savings go straight to the bottom line as increased profit, as well as reducing emissions. This is the key guide to process integration for both experienced and newly qualified engineers, as well as academics and students. It begins with an introduction to the main concepts of pinch analysis, the calculation of energy targets for a given process, the pinch temperature and the golden rules of pinch-based design to meet energy targets. The book shows how to extract the stream data necessary for a pinch analysis and describes the targeting process in depth. Other essential details include the design of heat exchanger networks, hot and cold utility systems, CHP (combined heat and power), refrigeration and optimization of system operating conditions. Many tips and techniques for practical application are covered, supported by several detailed case studies and other examples covering a wide range of industries, including buildings and other non-process

situations. The only dedicated pinch analysis and process integration guide, fully revised and expanded supported by free downloadable energy targeting software The perfect guide and reference for chemical process, food and biochemical engineers, plant engineers and professionals concerned with energy optimisation, including building designers Covers the practical analysis of both new and existing systems, with full details of industrial applications and case studies

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